

REVISION				APPROVED	DATE
LETTER	DFTSMAN	DATE	DESCRIPTION		
A	BAS	11/25/87	INCORPORATED E.O.'S A-1,A-2,A-3,& A-4 EXCEPT ON A-4, .25 DIM. IS CHANGED TO .375		
B	TAH	5/23/89	INCORPORATED E.O.'S B-1 & B-2 REMOVED 21228-000-001 FORM NEXT ASSY.		
C	BAS	7/27/89	REDUCED DWG FORM "D" TO "C".		
D	TAH	9/11/91	REDRAWN FOR CLARITY, MOVED SECT. A-A & B-B TO SHT 3.		

				12	CR3213-4-4	RIVET					
				4	MS20470AD4	RIVET					
				2	MS21059-L3	NUT PLATE					
				34	AN960PD-10L	WASHER					
				2	AN3-5A	BOLT					
				4	AN3-4A	BOLT					
				14	AN3-3A	BOLT					
				1	H212-030-282-101	DOOR ASSYT	HELICOMB	TULSA, OK.			
				1	41228-304-012-001	TEE ASSY					
				1	41228-304-011-002	ANGLE ASSY					
				1	41228-304-011-001	ANGLE ASSY					
				2	41228-304-010-005	SHIM					
				1	41228-304-010-002	GUSSET ASSY					
				1	41228-304-010-001	GUSSET ASSY					
				X	-001	INSTL.					
				-001		PART NO.	NAME	STOCK SIZE	MATERIAL	MATL. SPEC.	ZONE
				NO. REQ'D PER ASSY		LIST OF MATERIAL					

1. AFT PLATE AFT ACCESS HOLE P/N 20528-304-014-110 MAY BE USED AS ALT. FOR H212-030-282-101 DOOR ASSY.

NOTES

PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.		PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.		DFTSMN T. HARVILLE	7/12/87	TITLE INSTL AFT ACCESS HOLE MODIFICATION
DASH NO. -001	REQ'D PER ASSY 1	PART NO. 41228-010-001	NAME INSTL	STOCK SIZE NONE	MATERIAL NONE	SCALE NONE
NEXT ASSEMBLY		MOD.		FINISH	ERA AVIATION, Inc. 41228-304-009 SHT 1 OF 3	

REV.
D

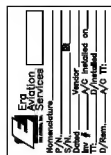
F.S. 178.0

FWD

F.S. 187.50

A

41228-304-008-001 PLATE (REF)
FOR INSTL. SEE 41228-300-002



PICK UP EXTG. PLATE NUT ON
41228-304-012-001 TEE ASSY
AN3-4A BOLT 7 PLCS.

CL
A/C

H212-030-282-101 DOOR ASSY

USE EXISTING MTG.
HARDWARE, 7 PLCS.

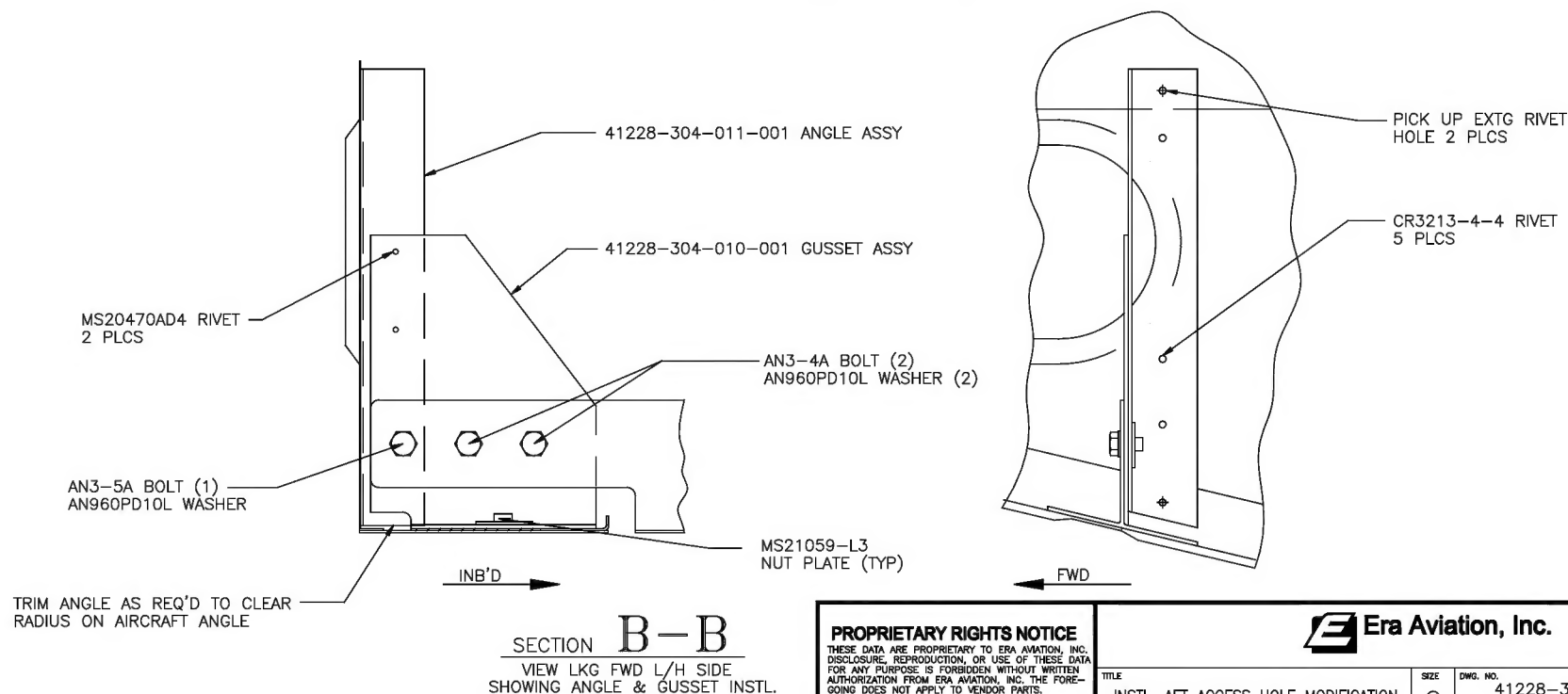
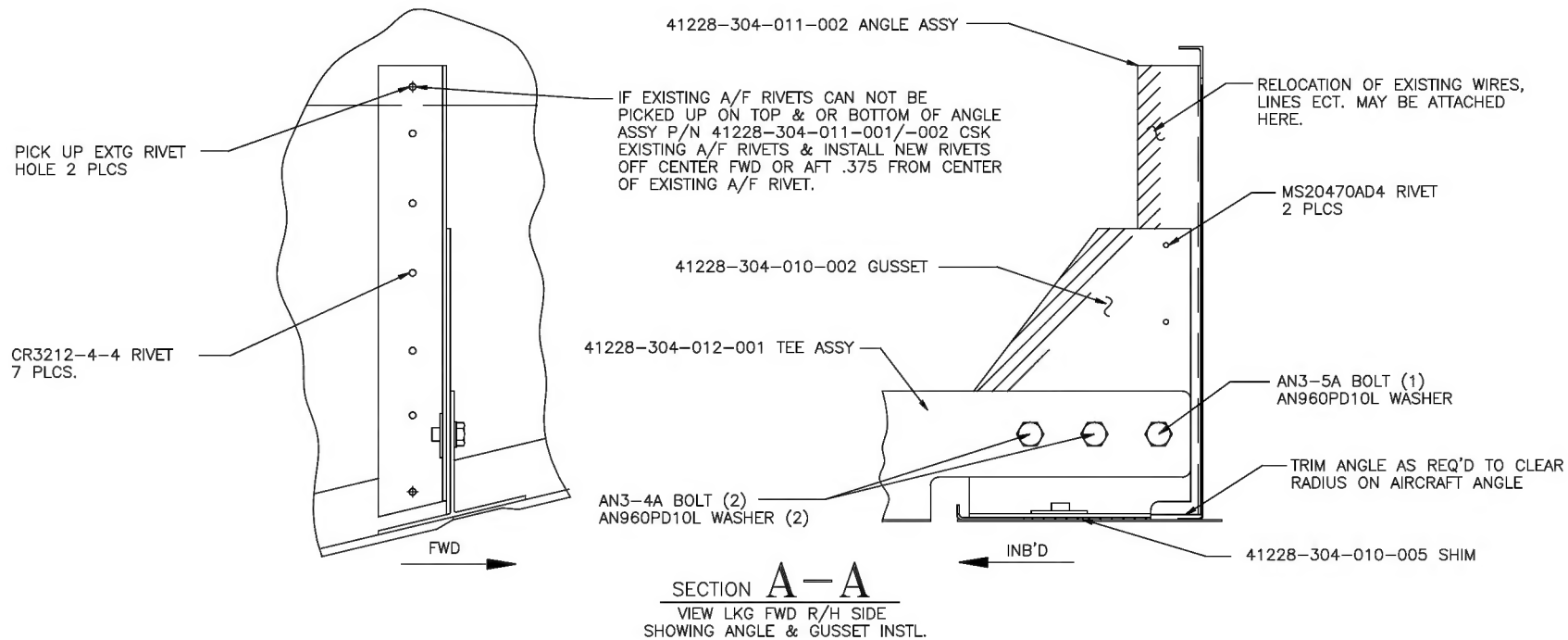
MS20470AD4 RIVET
2 REQ'D 2 PLCS
APPROX AS SHOWN
.31 MIN. E.D.

-001 INSTL.
VIEW LOOKING DOWN AT
AFT ACCESS HOLE

PROPRIETARY RIGHTS NOTICE
THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC.
DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA
FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN
AUTHORIZATION FROM ERA AVIATION, INC. THE FORE-
GOING DOES NOT APPLY TO VENDOR PARTS.

Era Aviation, Inc.

TITLE	SIZE	DWG. NO.	REV.
INSTL. AFT ACCESS HOLE MODIFICATION	C	41228-304-009 SHT 2 OF 3	D



PROPRIETARY RIGHTS NOTICE
THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.

Era Aviation, Inc.

TITLE	SIZE	DWG. NO.	REV.
INSTL. AFT ACCESS HOLE MODIFICATION	C	41228-304-009 SHT 3 OF 3	D